

**BE510.77  
POLYESTER PRIMER**



**FEATURES**

- Easy sanding
- High hiding and filling power
- High flow resistance (can be applied on vertical surfaces)
- Excellent levelling

**DRYING TIME (20 °C, 45-65% RH, 250 g/m<sup>2</sup>)**

Dust Free	15 - 20 min
Touch Dry	80 - 100 min
Sandability	4 h

PRODUCT	CODE	BY WEIGHT (%)	BY VOLUME (%)
Polyester Primer Paint	BE510.77	100	120-130
Polyester Hardener	HE400	2.25	2.5
Polyester Accelerator	VH400	2.25	2.25
Polyester Thinner	TO190	10	12

**COLOR OPTIONS**



1000  
White

**KEY INFO**

It is very easy to apply compared to standard polyester primer products. The odor is almost non-existent during the application.

**ALTERNATIVE HARDENERS & THINNERS  
(20°C, 60% RH)**

Hardener - HE405: It can be used to increase the gel time duration to 3 hours in manual applications.

\* This time can change depending on the ambient temperature and humidity.

Thinner - TN200, TN160: If TO190 thinner is not available, they can be used as an alternative thinners.

**APPLICATION METHOD**



**SURFACE PREPARATION**

Before application, the surface must be sanded with 180-220 sandpaper, removed from dust and other foreign materials (oil, silicone etc.)

**PACKAGING**

10 KG / 20 KG

