

**VE401.77
POLYESTER SEALER**



FEATURES

- High body and hardness film
- Excellent levelling
- Easy sanding

DRYING TIME (20 °C, 45-65% RH, 200 g/m ²)	
Dust Free	20 - 25 min
Touch Dry	90 - 120 min
Sandability	5 - 12 h

PRODUCT	CODE	BY WEIGHT (%)	BY VOLUME (%)
Polyester Sealer	VE401.77	100	100
Polyester Hardener	HE400	2 - 2.25	2.5
Polyester Accelerator	VH400	2 - 2.25	2.5
Cellulosic Thinner	TN200	10	12

**ALTERNATIVE HARDENERS & THINNERS
(15-20°C, 55-60% RH)**

Accelerators and hardeners can be removed by up to 2,5 % by weight at 10°C and below temperatures.

Hardener - HE405: It can be used to increase the gel time duration to 1 hour in manuel applications.

* This time can change depending on the ambient temperature and humidity.

Thinner - TN200, TN160: If TO190 thinner is not available, it can be used as an alternative thinners.

APPLICATION METHOD



SURFACE PREPARATION

Before application, the surface must be sanded with 180-220 sandpaper, removed from dust and other foreign materials (oil, silicone, varnish residues, etc.). If surface is desired to be colored, ZD820 Gençcolor Wood Stain can be used as recommended in technical data sheets.

PACKAGING

10 KG

KEY INFO
It is designed for maximum glossy retention on the surface of glossy topcoat varnish applications.
It is recommended to apply VL292.77 Wood Barrier before applying it to resinous wood surfaces.

